

SPECIAL PACKAGING INSTRUCTION

Form Approved
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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 442032-1 (08179) Housing Intermediate Assembly			2. CODE IDENT 08179		3. SPI NO. AK12412465	
4. NATIONAL STOCK NO. 2590-01-241-2465			5. DATE OF DRAWING 11-15-95		6. REVISION A	
7. QUP 001	8. ICQ 000	9. UNIT PACK WT. (LB) 19.1	10. UNIT PACK CU (CU. FT.) 0.931		11. UNIT PACK SIZE (INCHES) 13.2 x 11 x 11	
12. PRESERVATION		18. STEPS	19. REQD	20. DESCRIPTION		
a. LEVEL A		1C		Preservative: VV-L-800		
MIL-P-116, Method IA-14		2		Intimate Wrap: MIL-B-121, Type II, Grade A		
b. LEVEL B				Class 2, Size 17 x 26		
Not Applicable		3		Cushioning: A-A-1051, Type II		
13. CLEANING		4D		Cushioning: see Note D		
MIL-P-116, Process C-1		5		Container: ASTM-D5118, Style RSC, Type CF,		
14. DRYING				Grade 200, Class DOM,		
MIL-P-116				size 10 x 10 x 12		
15. PACKING		6		Closure: ASTM-D1974, Method 2B3		
a. LEVEL A		7		Barrier: MIL-B-117, Style 1, Type I, Class E, 23 x 26		
MIL-STD-2073-1 See note B		8		Container, ASTM-D5118, Style RSC, Grade W5c,		
b. LEVEL B				Class WR, Type CF, Size 10-3/4 x 10-3/4 x 12-3/4		
MIL-STD-2073-1 See note B		9		Closure: ASTM-D1974, Method 2B3		
16. MARKING						
MIL-STD-129						

17. NOTES/DRAWING

A. Quality assurance provisions:

1. Inspect the preservation and unit pack in accordance with MIL-STD-2073-1.
2. Inspect packing in accordance with MIL-STD-1186 and applicable container specification.

B. Packing:

Level A Packing shall be accomplished using cleated plywood boxes, overseas type, conforming to PPP-B-601; or nailed wood boxes conforming to PPP-B-621, Class 2.

Level B Packing shall be accomplished using fiberboard boxes class weather-resistant, conforming to ASTM-D5118, ASTM-D5168, or pallet base container type III, conforming to MIL-B-43666. Unit pack may be used as a shipping container for level B provided boxes are reinforced in accordance with ASTM-D1974, method 2A or 2C. Shipping containers will be closed in accordance with ASTM-D1974.

When the total quantity to be shipped to the same destination exceeds 125 pounds, level A and level B exterior packs without skids shall be palletized in such a manner that the load can be handled as a unit throughout the distribution system.

C. Apply preservative to all unpainted metallic surfaces.

D. Interlock foam pieces via friction fit. Sizes and quantities are as follows.

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|------------------------|-----------------------------|
| 1-1/2 x 9-7/8 x 9-7/8, | 2 required (top and Bottom) |
| 1 x 9 x 9 | 4 required (sides) |